

AMMONIA SAFETY



OSHA NATIONAL EMPHASIS PROGRAM (NEP) – PSM COVERED CHEMICAL FACILITIES: KEY THINGS TO KNOW

- WHO** ▶ **Facilities with over 10,000 lbs of ammonia**
- Approximately 25 percent of all inspections will be at ammonia refrigeration facilities
- WHAT** ▶ **OSHA PSM Covered Chemical Facilities National Emphasis Program**
- Inspections are unannounced
 - Focus on Process Safety Management (PSM)
 - Based on dynamic list of questions – 10 specific to ammonia, 5 general PSM
 - Facilities must be able to demonstrate implementation of their PSM plan
- WHEN** ▶ Effective November 29, 2011
- WHERE** ▶ Nationwide

See the text of the NEP on the OSHA website at:

http://www.osha.gov/OshDoc/Directive_pdf/CPL_03-00-014.pdf

For more ammonia safety resources visit the GCCA/OSHA Alliance website at:

<http://www.gcca.org/programs/gcca-osha-alliance.html>